

ABSTRACT

An ink comprises 100 parts by weight of an aluminum flake containing aluminum flakes of  $0.5\ \mu\text{m}$  or less, more preferably  $0.3\ \mu\text{m}$  or less, in thickness and  $20\ \mu\text{m}^2$  to  $2,000\ \mu\text{m}^2$  in flake area in content of 75 % or more, 3 to 200 parts by weight of a binding agent, and 600 to 4,000 parts by weight of a solvent, wherein the solvent is the one containing 20 wt% or more of 3-methyl-3-methoxy-1-butanol (MMB).